

# **MOTIVO KLARLACK 2080**

#### Description

		Clear, water-borne, quick-drying 1C top coat. Can be used as base and top coat with good grain accentuation. Non-blocking and elastic.		
Raw Material Base / Binder Type / Active Agent		Polyurethane combination		
Application		For furniture, interiors and general carpentry work.		
Certificates / Label		Test standard compliance for: DIN 4102-1 B1 (low flammability)		
Minergie Eco		compatible		
Gloss Level		05,15,20,30,50		
Packaging	Paint	5 kg, 10 kg, 25 kg		

## **Technical Data**

Technical Data	Product		
Material Safety Data Sheet	258000		
Density (20ºC)	1.029	g/cm <sup>3</sup>	
Solids Content	36	± 1 w/w-%	
Organic Solvent Content	2	± 1 w/w-%	
VOC Content (EU)	65	g/L	
Shelf Life at 20°C in Unopened Original Containers	6 Months		
Theoretical Coverage	$100-120 \text{ g/m}^2 \rightarrow -8-10 \text{ m}^2/\text{kg}$		
The data apply for: 25853000. Values can v	ary depending on color or gloss level.		

## Safety Data

Refer to the following safety data sheets as well as the instructions on the label		
Product	258000 - MOTIVO KLARLACK 2080-05	

# **Application advice**

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#### Wood substrate

Product		Data Sheet	Applied Quantity / Layer Thickness
Stain:	Stain if required		
Primer:	MOTIVO KLARLACK 2580	2580	110 g/m2
Intermediate sanding:	With grain 220-280		
Recoating:	Motivo Klarlack 2580	2580	110 g/m2



For further applilcation proposals please ask our representative.

#### Preparation

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Substrate	Every substrate must be well-cleaned, dry and free from grease and oil.
	Always apply the product to freshly sanded surfaces. Wood sanding grain 180-220

# Processing

$\square$	Preventative Measures	We recommend wearing personal protective clothing, even in cases where no local regulations are in force. CH: The precautions prescribed by SUVA with respect to hygiene and equipment must be observed.
	Stir	Stir product well before use.
<b>∏</b> s	Dilution	With water if necessary.
	Brush	Yes, in some cases, only small parts and strips
	Roller	In some cases, only small parts and strips With the addition of 0.5-1.0% MOTIVO ENTSCHÄUMERS Z3952.
	Trowel	No

# Application

		Viscosity	Dilution	Nozzle	Pressure	Spray Cycles
*1	Gravity Feed Gun	30-34" DIN 4 mm	0-5 %	1.8-2 mm	2-3 bar	2
	Suction Cup Gun	30-34" DIN 4 mm	0-5 %	1.8-2 mm	2-3 bar	2
* <b>1</b>	Airless-(Airmix) Spray Application	30-34" DIN 4 mm	0-5 %	0.15-0.23 mm	60-80 bar (material pressu re).Atomising air pressure 1.0-1.5 bar	2
	HVLP Spray Gun	30-34" DIN 4 mm	0-5 %	1.8-2 mm	2-3 bar	2



#### **Drying Time**

Drying Time	At 23 °C and 65% rel. humidity				
		Dust dry after:	30		minutes
		Touch dry after:	45		minutes
		Sandable after:	2		hours
		Recoatable after:	2		hours
		Fully dry after:	10		days

## **Important Remarks**

Specific Restrictions	For stairs, please use MOTIVO 2585 TE
	Warning: If the substrate or room temperature is high, carefully add 2-5% RETARDANT ADDITIVE Z01020 FOR WATER-BORNE COATING as necessary.
Storage Conditions	Store product tightly closed between +5 and +30° C.
Coating Removal	Strip
Equipment Cleaning	Immediately after use with water, dried up material with REINIGUNGSMITTEL S V820.

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